

March 2016 INTERNATIONAL ELECTROTECHNICAL COMMISSION SYSTEM FOR CERTIFICATION TO STANDARDS RELATING TO EQUIPENT FOR USE IN EXPLOSIVE ATMOSPHERES (IECEx SYSTEM)

- Title: Re-assessment and Scope Extension Report for Shanghai Inspection and Testing Institute of Instruments and Automatic Systems (SITIIAS) / National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (NEPSI) an Accepted ExTL within the IECEx System, Equipment Scheme 02
- To: Members of the IECEx Management Committee, ExMC

## **Introduction**

This document contains the IECEx Re-Assessment Report for Shanghai Inspection and Testing Institute of Instruments and Automatic Systems (SITIIAS) / National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (NEPSI) an Accepted ExTL within the IECEx System, Equipment Scheme 02.

During the re-assessment, the IECEx Assessment Team took the opportunity to also assess National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (NEPSI) facilities, equipment and competence to undertake certification to the Standard –

## IEC 60079-29-1 Edition 1

Scope extension Explosive atmospheres - Part 29-1: Gas detectors - Performance requirements of detectors for flammable gases listed as an "Extension of Scope"

Please consider the assessment report and return the completed voting form, (A separate Word document) to <u>the Secretariat</u> by

### 2016 05 05

Your speedy response to the voting process will be very much appreciated.

Chris Agius

**IECEx Secretariat** 

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|                            |                              |

ExMC/1100/DV



# IECEx ASSESSMENT REPORT for Shanghai Inspection and Testing Institute of Instruments and Automatic Systems (SITIIAS) / National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (NEPSI), 103 Cao Bao Road Shanghai 200233, P.R. China (IECEx Test Laboratory ExTL)

Type of Assessment: (please mark)

Initial assessment for Candidate ExTL

| Re-Assessment of ExTL   | Χ |
|-------------------------|---|
| Scope Extension of ExTL | Х |

## **1. OBJECT AND FIELD OF APPLICATION**

1.1. Country:

People's Republic of China

### 1.2. Name of Candidate TL

Shanghai Inspection and Testing Institute of Instruments and Automatic Systems (SITIIAS)

National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (NEPSI)

103 Cao Bao Road, Shanghai 200233, PEOPLE'S REPUBLIC OF CHINA

### 1.3. Members of the Assessment Team

Heinz Berger - IECEx Lead Assessor Michel Brenon - IECEx Expert Assessor

> The above Team was part of an overall IECEx Assessment team comprising: Heinz Berger – Team Leader Gordana Ostojic - Expert Assessor Ajay Maira – Expert Assessor Michel Brenon – Expert Assessor

This Assessment formed part of the overall assessment of all IECEx CN Bodies, including: CQM, CMExC, CQST, PCEC, and CHEM (Mid-term only). Results of these individual assessments are included in separate ExMC reports, as posted to the Member's area of the IECEx Website.



### 1.4. Place and Date of Assessment

Shanghai Inspection and Testing Institute of Instruments and Automatic Systems (SITIIAS)

National Supervision and Inspection Centre for Explosion Protection and Safety of Instrumentation (NEPSI)

103 Cao Bao Road, Shanghai 200233, P.R. of China

### June 18th & 19th, 2015

#### 1.5. Assessment References

- i) IECEx 02 Equipment Scheme Rules (current version)
- ii) IECEx OD 003-2 Assessment Procedures (current version)
- iii) ISO/IEC 80079-34; Manufacturer Assessment (current version)
- iv) IECEx OD 009 Equipment Scheme Procedures(current version)
- v) IECEx OD 018 Checklist 17025 (current version)
- vi) IECEx OD 024 Witness Testing/manufacturer and users Facility
- vii) ISO/IEC 17025:2005
- viii) IECEx Technical Capability Document (TCD)
- ix) ExTAG decision sheets (DSs)
- x) OD's related to technical issues
- xi) ExTL scope extension application documents of October 22<sup>nd</sup>, 2014 and February 26<sup>th</sup>, 2015

### 1.6. Scope of Application

| Standard              | Title   | Acceptance |
|-----------------------|---|------------|
| 60079-0<br>Edition 6  | Explosive atmospheres -<br>Part 0: Equipment - General requirements                   | YES        |
| 60079-1<br>Edition 7  | Explosive atmospheres -<br>Part 1: Equipment protection by flameproof enclosures 'd'  | YES        |
| 60079-2<br>Edition 6  | Explosive atmospheres -<br>Part 2: Equipment protection by pressurized enclosures 'p' | YES        |
| 60079-5<br>Edition 4  | Explosive atmospheres -<br>Part 5: Equipment protection by powder filling 'q'         | YES        |
| 60079-6<br>Edition 4  | Explosive atmospheres -<br>Part 6: Equipment protection by oil immersion 'o'          | YES        |
| 60079-7<br>Edition 4  | Explosive atmospheres -<br>Part 7: Equipment protection by increased safety 'e'       | YES        |
| 60079-11<br>Edition 6 | Explosive atmospheres -<br>Part 11: Equipment protection by intrinsic safety 'i'      | YES        |
| 60079-13<br>Edition 2 | Explosive atmospheres –<br>Part 13: Equipment protection by pressurized room 'p'      | YES        |



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| Standard                   | Title  | Acceptance                |
|----------------------------|--|---------------------------|
| 60079-15<br>Edition 4      | Explosive atmospheres -<br>Part 15: Equipment protection by type of protection 'n'   | YES                       |
| TR 60079-16<br>Edition 1.0 | 6 Electrical apparatus for explosive gas atmospheres -<br>Part 16: Artificial ventilation for the protection of analyser(s) houses                                 |                           |
| 60079-18<br>Edition 4      | Explosive atmospheres –<br>Part 18: Equipment protection by encapsulation "m"  | YES                       |
| 60079-25<br>Edition 2      | Explosive atmospheres -<br>Part 25: Intrinsically safe systems   | YES                       |
| 60079-26<br>Edition3.0     | Explosive atmospheres -<br>Part 26: Equipment with equipment protection level (EPL) Ga   | YES                       |
| 60079-27<br>Edition2.0     | Explosive atmospheres -<br>Part 27: Fieldbus intrinsically safe concept (FISCO)  | YES                       |
| 60079-28<br>Edition1.0     | Explosive atmospheres -<br>Part 28: Protection of equipment and transmission systems using<br>optical radiation  | YES                       |
| 60079-29-1<br>Edition1.0   | Explosive atmospheres - Part 29-1:<br>Gas detectors - Performance requirements of detectors for flammable<br>gases<br>(Scope extension excludes Group I Equipment) | YES<br>Scope<br>extension |
| 60079-30-1<br>Edition1.0   | Explosive atmosphere -<br>Part 30-1: Electrical resistance trace heating - General and testing requirements  | YES                       |
| 60079-31<br>Edition2.0     | Explosive atmosphere -<br>Part 31: Equipment dust ignition protection by enclosure "t"   | YES                       |
| 61241-0<br>Edition1.0      | Electrical apparatus for use in the presence of combustible dust -<br>Part 0: General requirements   | YES                       |
| 61241-1<br>Edition1.0      | Electrical apparatus for use in the presence of combustible dust -<br>Part 1: Protection by enclosures 'tD'  | YES                       |
| 61241-4<br>Edition1.0      | Electrical apparatus for use in the presence of combustible dust - Part 4: Type of protection 'pD'   | YES                       |
| 61241-11<br>Edition1.0     | Electrical apparatus for use in the presence of combustible dust -<br>Part 11: Protection by intrinsic safety 'iD'   | YES                       |
| 61241-18<br>Edition1.0     | Electrical apparatus for use in the presence of combustible dust -<br>Part 18: Protection by encapsulation 'mD'  | YES                       |
| 62086-1<br>Edition1.0      | Electrical apparatus for explosive gas atmospheres –<br>Electrical resistance trace heating – Part 1: General and testing<br>requirements                          | YES                       |

## 1.7. ExTL Persons Interviewed

| Name        | Position                                |
|-------------|---|
| Xu Jianping | President of SITIIAS, Director of NEPSI |
| Guo Aihua   | Deputy President of SITIIAS             |



|               | imarch 2                       |
|---------------|--------------------------------|
| Name          | Position                       |
| Ge Qing       | Deputy director of NEPSI       |
| Lu Qiao       | International Business Manager |
| Yao Zhihong   | Quality Manager                |
| Yang Deshuang | Head of Flameproof Lab.        |
| Huang Yongwei | Head of IS Lab.                |
| Hu Honghui    | Head of Business Department    |
| Zhao Hong     | Senior Engineer                |
| Jin Zhaohui   | Engineer                       |
| Xu Junjun     | Engineer                       |
| Gao Lei       | Technical                      |
| Li Hangchuan  | Engineer                       |
| Shi Lei       | Engineer                       |
| Xin Leifu     | Engineer                       |
| Yao Beixin    | Engineer                       |
| Xu Mengjia    | Engineer                       |
| Xu Haijiang   | Engineer                       |
| Yao Yu        | Technical                      |
| Chen Qi       | Assistant Engineer             |
| Wang Chuanan  | Engineer                       |
| Wang Jiawen   | Trainee                        |
| Zhang Yixiang | Engineer                       |
| Li Xiaojun    | Engineer                       |
| Hu Jie        | Senior Engineer                |

## 1.8. Legal Entity of The Candidate TL

SITIIAS is a state-owned enterprise with the status of an independent legal entity, providing services of calibration, verification, testing, certification and standardization for the relevant electrical apparatus, including instruments, luminaries, electrical motors, control panels etc.

Their registration number is 310104000265243 and is valid with no time limitation. This document was issued on March 11<sup>th</sup>, 2015.

National Supervision and Inspection Center for Explosion Protection and Safety of Instrumentation (Abbr. NEPSI) is one part of the SITIIAS, especially in the field of explosion protection.

The address at which it carries out its operations is at 103, Cao Bao Road, Shanghai, 200233, P. R. of China

### 1.9. Associated ExCB

China Quality Mark Certification Group Co., Ltd, (CQM), No.33 Zengguang Road, Haidian District, Beijing, Postal Code: 100048, P.R. China

### 1.10. Financial Support

All the assets at SITIIAS remain the property of the Government, and its operation is financed from its services of testing, verification, inspection, national certification and



standardization work. Sometimes they can get investment from local or central government in order to support research work.

### 1.11. History

The mother organization, SIPAI was founded in 1956. Initially SITIIAS was established for environmental testing, with about 60 years of history. In the 1980s it was nominated as the testing centre for process automation instrumentation, calibration and reliability. Testing of Ex equipment was initiated in 1979 and completed in 1985. In 1986, NEPSI was approved and authorized by the former Ministry of Labour. It was accredited to Guide 25 in 1987 and subsequently to ISO/IEC 17025 since 1999. SITIIAS was registered independently as legal enterprise in 2003. In 2004 it was accredited to ISO/IEC17020. See **ANNEX 4** for the certificate. In 2005, SITIIAS/NEPSI became IECEx TL.

# 2. ORGANISATION

| Name          | Title                       | Experience                   |
|---------------|-----------------------------|------------------------------|
| Xu Jianping   | President of SITIIAS        | 31 years at SITIIAS and in   |
|               | Director of NEPSI           | Ex field                     |
| Guo Aihua     | Deputy President of SITIIAS | 17 years at SITIIAS, 8 years |
|               | Technical Manager           | in current position          |
| Yao Zhihong   | Quality Manager             | 31 years at SITIIAS, 15      |
|               |                             | years in current position    |
| Lu Qiao       | International Business      | 17 years in Ex field         |
|               | Manager                     |                              |
|               | Head of Ex Lab III          |                              |
| Ge Qing       | Deputy Director of NEPSI    | 32 years at SITIIAS, 25      |
|               |                             | years in Ex field            |
| Yang Deshuang | Head of Ex Lab II           | 18years in Ex field          |
| Huang Yongwei | Head of Ex Lab I            | 24 years in Ex field         |
| Hu Jie        | Head of Inspection Lab      | 14 years in Ex field         |

### 2.1. Names, Titles and Experience of the Senior Executives

### 2.2. Name, Title and Experience of the Quality Management Representative

| Name        | Title           | Experience  |
|-------------|-----------------|---|
| Yao Zhihong | Quality Manager | 31 years at SITIIAS, 15 years in current position |

### 2.3. Name and Title of Nominated Principal Contact

| Name        | Title                | Comments                |
|-------------|----------------------|-------------------------|
| Xu Jianping | President of SITIIAS | xujianping@nepsi.org.cn |
|             | Director of NEPSI    | Tel: +86 21 64516349    |
|             |                      | Fax: +86 21 64844580    |



## 2.4. Employees (overall list)

| Name          | Title                    | Experience                 |
|---------------|--------------------------|----------------------------|
| Xu Jianping   | President of SITIIAS     | 31 years at SITIIAS and in |
|               | Director of NEPSI        | Ex field                   |
| Yao Zhihong   | Quality Manager          | 31 years at SITIIAS, 15    |
|               |                          | years in current position  |
| Lu Qiao       | International Business   | 17 years in Ex field       |
|               | Manager                  |                            |
|               | Head of Ex Lab III       |                            |
| Ge Qing       | Deputy Director of NEPSI | 32 years at SITIIAS, 25    |
|               |                          | years in Ex field          |
| Yang Deshuang | Head of Ex Lab II        | 18 years in Ex field       |
| Huang Yongwei | Head of Ex Lab I         | 24 years in Ex field       |
| Hu Jie        | Senior Engineer          | 14 years in Ex field       |
|               | Head of Inspection Lab   |                            |
| Zhao Hong     | Senior Engineer          | 12 years in Ex field       |
| Jin Zhaohui   | Engineer                 | 12 years in Ex field       |
| Li Hangchuan  | Engineer                 | 10 years in Ex field       |
| Xin Leifu     | Engineer                 | 9 years in Ex field        |
| Shi Lei       | Engineer                 | 8 years in Ex field        |
| Yao Beixin    | Engineer                 | 7 years in Ex field        |
| Xu Junjun     | Technician               | 14 years in Ex field       |
| Wang Yueming  | Senior technician        | 14 years in Ex field       |
| Gao Lei       | Technician               | 1 year in Ex field         |
| Xu Mengjia    | Engineer                 | 4 years in Ex field        |
| Xu Haijiang   | Engineer                 | 3 years in Ex field        |
| Yao Yu        | Technician               | 3 years in Ex field        |
| Chen Qi       | Engineer                 | 2 years in Ex field        |
| Xue Ziyu      | Senior Engineer          | 33 years in Ex field       |
| Wang Chuanan  | Engineer                 | 10 years in Ex field       |
| Wang Jiawen   | Trainee                  | 1 years in Ex field        |

### 2.5. Organizational Structure

See ANNEX 1a and ANNEX 1b.

## 3. RESOURCES

The laboratory is well resourced with experienced staffs, good facilities and comprehensive procedures.

SITIIAS/NEPSI employs about 89 people in total, in which 24 personnel professionally working on testing and assessment of electrical equipment used for explosive atmospheres, and all the rest, mainly working for the tests of climate, vibration, electric safety, and the evaluation of reliability and functional safety. Parts of those support the testing of NEPSI, for example, thermal endurance test, IP test and vibration tests etc.

The main procedure for training is SITIIAS-G02-19 "Procedure for personnel training". This procedure lists the steps for personnel to be trained and judged as competent in activities. They also have procedures for how staff is judged for their competencies,



including who can make those decision. There are lists with signatures showing the relevant competencies. Finally there is a skills matrix covering the various techniques broken in performing tests, checking design drawings and documents, serving as a project manager, and verifying reports/certificates. These cover each professional / technical member of staff.

Test equipment and environment requirements are covered under SITIIAS-G02-02 "Procedure for Equipment Control". It covers the whole IECEx scope of standards. However, for certain clauses subcontracting is used (see ExCB report of CQM).

# 4. DOCUMENTATION

### 4.1. Quality Manual

The quality system of SITIIAS/NEPSI consist of four levels:

Level 1: Quality Manual G01

Level 2: Procedure G02

**Level 3:** SITIIAS-05-J\*\*: working instruction SITIIAS-05-J04-\*\*\*; calibration standards SITIIAS-05-J03-\*\*\*, operational instruction for equipment SITIIAS-05-J05-\*\*\*; technical explanation sheet SITIIAS-05-J06-\*\*\*; pattern approval procedure SITIIAS-05-J07-\*\*\*

### Level 4: quality records/forms

In addition to the main quality manual a quality manual for IECEx operation exists under the number SITIIAS-G02-034. It describes the co-operation with ExCB (CQM) and the testing activities under the IECEx Scheme.

The Quality manual as well documents from different levels were reviewed during the assessment and found to meet the requirements of the IECEx.

### 4.2. Procedures

There are 43 procedures relevant to the laboratory.

Test methods and procedures are generally covered in SITIIAS -G02-23 "Control of Test and Calibration Methods".

The requirements for the testing environment are specified in SITIIAS-G02-20 "Procedure for the Control of Facilities and Environmental Conditions" Control of access to the assessment and testing areas is covered in SITIIAS-G02-21" Procedure for Internal Management".

SITIIAS-G02-14 "Procedure for the Control of Non-conforming Testing and /or Calibration Work" covers the system for detecting deficiencies in assessment and testing and their causes, and for correcting unfavourable trends.

Handling and storage of test samples is covered in SITIIAS-G02-28 "Procedure for Sampling and Handling of Test and Calibration Items".



Several procedures were reviewed during the assessment and found to meet the requirements of the IECEx.

### 4.3. Work Instructions

There are 480 work instructions in SITIIAS / NEPSI, many of which are relevant to Ex testing. There are 64 technical information sheets: these include the ExTAG decision sheets, special requirements of IECEx testing and some related to specific requirements for China. Several work instructions were reviewed and found to meet the requirements of IECEx.

### 4.4. Records

SITIIAS-G02-22 "Working Program for Calibration and Testing" prescribes system for recording the method and results of assessment and testing activities. The procedure was checked and found to meet the IECEx requirements.

### 4.5. Document Change Control

There is prescribed system for documents control and procedure to change documents SITIIAS-G02-08 "Procedure for document control". The procedure was checked and found to meet the IECEx requirements.

### 4.6. Test Records

There is a prescribed system for recording the method and results of assessment and testing activities in SITIIAS-G02-22 "Working Program for Calibration and Testing". The procedure was checked and found to meet the IECEx requirements.

## 5. TEST REPORTS

### 5.1. Test Reports Issued

Number of **test reports** issued under the IECEx System and the national or regional schemes in the preceding four years for each type of protection:

| Standards | Title  | Num  | Number of issued test<br>reports |      |      |   |
|-----------|--|------|----------------------------------|------|------|---|
|           |  | 2012 | 2013                             | 2014 | 2015 | Total                                     |
| 60079-0   | Explosive atmospheres -<br>Part 0: Equipment - General<br>requirements                   |      |                                  |      |      | Part 0<br>included in<br>numbers<br>below |
| 60079-1   | Explosive atmospheres -<br>Part 1: Equipment protection by<br>flameproof enclosures 'd'  | 633  | 809                              | 761  | 252  | 2455                                      |
| 60079-2   | Explosive atmospheres -<br>Part 2: Equipment protection by<br>pressurized enclosures 'p' | 29   | 43                               | 26   | 13   | 111                                       |



|             |   | March 2016                       |      |      |      |       |  |
|-------------|---|----------------------------------|------|------|------|-------|--|
| Standards   | Title   | Number of issued test<br>reports |      |      |      |       |  |
|             |   | 2012                             | 2013 | 2014 | 2015 | Total |  |
| 60079-5     | Explosive atmospheres -<br>Part 5: Equipment protection by<br>powder filling 'q'  |                                  | 5    | 7    | 3    | 20    |  |
| 60079-6     | Explosive atmospheres -<br>Part 6: Equipment protection by oil<br>immersion 'o'   | 0                                | 0    | 0    | 0    | 0     |  |
| 60079-7     | Explosive atmospheres -<br>Part 7: Equipment protection by<br>increased safety 'e'  | 291                              | 211  | 240  | 76   | 818   |  |
| 60079-11    | Explosive atmospheres -<br>Part 11: Equipment protection by<br>intrinsic safety 'i'   | 544                              | 580  | 528  | 182  | 1834  |  |
| 60079-13    | Explosive atmospheres –<br>Part 13: Equipment protection by<br>pressurized room 'p' Construction and<br>use of rooms or buildings protected<br>by pressurization<br>Part 13   | 0                                | 0    | 0    | 0    | 0     |  |
| 60079-15    | Explosive atmospheres -<br>Part 15: Equipment protection by type<br>of protection 'n'   | 89                               | 102  | 72   | 37   | 300   |  |
| TR 60079-16 | Electrical apparatus for explosive gas<br>atmospheres -<br>Part 16: Artificial ventilation for the<br>protection of analyser(s) houses<br>Part 16   | 0                                | 0    | 0    | 0    | 0     |  |
| 60079-18    | Explosive atmospheres –<br>Part 18: Equipment protection by<br>encapsulation "m"Electrical apparatus<br>for explosive gas atmospheres -<br>Part 18: Construction, test and<br>marking of type of protection<br>encapsulation 'm' electrical apparatus | 73                               | 78   | 72   | 17   | 240   |  |
| 60079-25    | Explosive atmospheres -<br>Part 25: Intrinsically safe systems  | 0                                | 0    | 0    | 0    | 0     |  |
| 60079-26    | Explosive atmospheres -<br>Part 26: Equipment with equipment<br>protection level (EPL) Ga   | 333                              | 394  | 355  | 112  | 1194  |  |
| 60079-27    | Explosive atmospheres -<br>Part 27: Fieldbus intrinsically safe<br>concept (FISCO)  | 0                                | 0    | 0    | 0    | 0     |  |
| 60079-28    | Explosive atmospheres -<br>Part 28: Protection of equipment and<br>transmission systems using optical<br>radiation  | 0                                | 0    | 1    | 0    | 1     |  |
| 60079-29-1  | Explosive atmospheres - Part 29-1:<br>Gas detectors - Performance<br>requirements of detectors for<br>flammable gases   | 0                                | 0    | 3    | 0    | 3     |  |



|            |   | March 2016 |      |      |      |   |  |
|------------|---|------------|------|------|------|---|--|
| Standards  | Title   | Num        |      |      |      |   |  |
|            |   | reports    |      |      |      |   |  |
|            |   | 2012       | 2013 | 2014 | 2015 | Total                                     |  |
| 60079-30-1 | Explosive atmosphere -<br>Part 30-1: Electrical resistance trace<br>heating - General and testing<br>requirements   | 0          | 0    | 0    | 0    | 0   |  |
| 60079-31   | Explosive atmosphere -<br>Part 31: Equipment dust ignition<br>protection by enclosure "t"   | 23         | 9    | 32   | 72   | 136                                       |  |
| 61241-0    | Electrical apparatus for use in the<br>presence of combustible dust -<br>Part 0: General requirements   |            |      |      |      | Part 0<br>included in<br>numbers<br>below |  |
| 61241-1    | Electrical apparatus for use in the<br>presence of combustible dust -<br>Part 1: Protection by enclosures 'tD'  | 0          | 0    | 0    | 0    | 0   |  |
| 61241-1-1  | Electrical apparatus for use in the<br>presence of combustible dust -<br>Part 1: Electrical apparatus protected<br>by enclosures and surface<br>temperature limitation - Specification<br>for apparatus | 0          | 0    | 0    | 0    | 0   |  |
| 61241-4    | Electrical apparatus for use in the<br>presence of combustible dust -<br>Part 4: Type of protection 'pD'  | 0          | 0    | 0    | 0    | 0   |  |
| 61241-11   | Electrical apparatus for use in the<br>presence of combustible dust -<br>Part 11: Protection by intrinsic safety<br>'iD'  |            | 0    | 0    | 0    | 0   |  |
| 61241-18   | Electrical apparatus for use in the<br>presence of combustible dust -<br>Part 18: Protection by encapsulation<br>'mD'   |            | 0    | 0    | 0    | 0   |  |
| 62086-1    | Electrical apparatus for explosive gas<br>atmospheres –<br>Electrical resistance trace heating –<br>Part 1: General and testing<br>requirements   | 0          | 0    | 0    | 0    | 0   |  |

## 5.2. Specific information relating to IEC 60079-29-1d

The following specific Information relating to the scope extension for IEC 60079-29-1 is provided.

- 1) SITIIAS/NEPSI holds various national accreditation and authorization for gas detectors;
- 2) SITIIAS/NEPSI is a CNAS accredited testing laboratory for different types of gas detectors according to IEC and relevant national standards.
- 3) SITIIAS/NEPSI is a CNAS accredited calibration laboratory for different types of gas detectors according to relevant Chinese national standards



- 4) SITIIAS/NEPSI is an authorized provincial pattern approval organization for gas detectors by Shanghai Bureau of Technical Supervision;
- 5) SITIIAS/NEPSI is an authorized national pattern approval organization for gas detectors by General Administration of Quality Supervision, Inspection and Quarantine of The People's Republic of China (AQSIQ);

During daily operation, SITIIAS have experience in conducting tests and calibrations for gas detectors mainly according to Chinese national standards and verification regulations (JJG), because these standards/regulations are

mandatory in China. But the majority of the test items in theirour national series standards GB 15322 are almost identical to those in IEC 60079-29-1.

In the last two years, SITIIAS/NEPSI issued three test reports according to GB15322, and more than 2000 calibration reports (including visible inspection, zero calibration, response time, alarm concentration) according to Chinese JJG regulation.

In addition, during site assessment Mr Brenon as expert Assessor witnessed a successful demonstration of performance tests, and satisfactorily interviewed SITIIAS/NEPSI Staff on a clause by clause basis against the IEC 60079-29-1.

# 6. CALIBRATION

Documented procedures for calibrating all equipment and reference standards, which include method, periodicity, sealing after calibration are covered in SITIIAS-G02-26"Procedure for Equipment Control" and SITIIAS-G02-27 "Procedure for the Traceability of Measurement and Calibration of Measuring and Test Equipment", This last procedure also covers traceability to national or international standards of measurement. The procedures and several calibration certificates were checked and found to meet the IECEx requirements.

SITIIAS/NEPSI operates a comprehensive and CNAS accredited calibration laboratory.

# 7. CONFIDENTIALITY

Confidentiality is covered in SITIIAS-G02-05 "Procedure for the Protecting of Confidentiality and Proprietary Rights". All staffs have signed regarding impartiality, honesty and confidentiality of their work. During the assessment, the list and several signed documents were checked. It was found to meet the IECEx requirements.

# 8. NATIONAL ACCREDITATION

STIIAS/NEPSI is accredited by the China National Accreditation Service for Conformity Assessment (CNAS), No L0130 to ISO/IEC 17025, valid from April 10<sup>th</sup>, 2013 to April 9<sup>th</sup>, 2016. See **Annex 2**. The accredited scope covers the range of activities covered by this application. SITIIAS/NEPSI also holds an accreditation for ISO/IEC 9001. See **Annex 3** for the certificate.



# 9. RECOGNITION AND AGREEMENTS

SITIIAS/NEPSI has cooperation agreement with many Ex bodies. For example, PTB, LCIE, KTL, KOSHA, TUV NORD, TIIS, LOM, DEKRA, SIRA, INERIS, BASEEFA, KGS, NANIO CCVE, TestSafe and KEMA.

# **10. INTERNAL AUDIT AND PERIODIC REVIEW**

Internal audit is covered by SITIIAS-G02-17 "Procedure for Internal Audits of Quality System". A specific internal audit concerning IECEx is done at least once a year by the Quality Manager and other internal auditors. All audit records are retained. The last audit was conducted in October 2014. The internal audit procedure and the records for 2014 were reviewed and found to meet the requirements of the IECEx.

The internal audit plan for 2015 was presented and found to meet the requirements of the IECEx. The 2015 internal audits will be performed in October 2015.

The last management review took place on January 6<sup>th</sup>, 2015. The meeting was attended by senior members of the organization. An agenda was forwarded to members beforehand and minutes of the meeting were issued. The minutes of this meeting were discussed and found to meet the IECEx requirements.

# 11. COMPLAINTS AND APPEALS (Including appeals to IECEx)

Customer complaints are in procedure SITIIAS-G02-13. This includes the process that would be used if the complaint resulted in the need for retesting. A survey is also made of customers each year, seeking their feedback. The form is available to customers on the website. The results are scored and an average calculated to rate the service. From the survey in the year of 2014 the rating was 95.4%. No complaint about IECEx testing was found in the past 5 years.

# 12. SPECIAL FACTS TO BE NOTED

### 12.1. Supporting Documentation

Copies of additional supporting information for this assessment have been provided to the audited organization and the IECEx Secretariat. These include:

- On-Site Assessment report (IECEx OD/006)
- Details of issues raised and how these have been resolved
- Checklist for ISO/IEC 17025
- Completed technical Capability Document (TCD)
- Reports and pictures from the technical assessment

### 12.2. Tests Witnessed and/or competence checked

| Standard:   | Clause(s): | Description:                           |
|-------------|------------|--|
|             |            |  |
| IEC 60079-0 | 26.4.5     | Degree of protection IPX5 & IPX6       |
|             | 26.4.5     | Degree of protection IPX2, IPX3 & IPX4 |
|             | 26.8       | Thermal endurance to heat              |



| Standard:      | Clause(s): | Description:   |
|----------------|------------|--|
|                | 26.4.2     | Resistance to impact   |
|                | 26.5.1.3   | Maximum surface temperature                                  |
|                | 26.13      | Surface resistance test of non-metallic enclosures           |
|                | 26.5.1.3   | Maximum surfaces temperature                                 |
|                | 26.6       | Torque test on bushings M4, M10, M24                         |
|                | 26.14      | Test for build up of ESD on a non-metallic enclosure for     |
|                | 20111      | Group II + para 7.5 table 9                                  |
|                |            |  |
| IEC 60079-1    | 15.1.2     | Determination of explosion pressure (reference pressure)     |
|                | 15.1.2 &   | Determination of explosion pressure (reference pressure) and |
|                | 15.2       | test for non-transmission of an internal ignition            |
|                | 15.1.3     | Overpressure test  |
|                |            |  |
| IEC 60079-2    | 16.1       | Pmax determination   |
|                | 16.2       | Leakage measurement  |
|                | 16.3       | Purging measurement  |
|                |            |  |
| IEC 60079-7    | 4.5.3      | CTI determination for Group II material                      |
|                | 4.9.1a     | IP determination minimum 54 for enclosure with bare          |
|                |            | conductive parts   |
|                | 6.3.1      | Mechanical tests for screw lamp holder                       |
|                |            |  |
| IEC 60079-11   | 10.1.2     | Spark ignition tests   |
|                | 10.9       | Cable pull test  |
|                | 10.5.3     | Surface temperature of cells and batteries                   |
|                |            |  |
| IEC 60079-15   | 9.2        | Determination of temperature class of a fuse                 |
|                |            |  |
| IEC 60079-18   | 8.1.1      | Water absorption   |
|                |            |  |
| IEC 60079-29-1 | 5.4        | Observed various aspects of Test according to 5.4            |
|                | 5.4.3      | Special focus on Calibration and adjustment                  |
|                |            | Competence check of staff via interview with view to scope   |
|                |            | extension  |
|                |            |  |
| IEC 60079-28   | 5.2.2 &    | Measurement of continuous wave radiation and pulsed          |
|                | 5.2.3      | radiation  |
|                |            |  |
| IEC 60079-26   |            | Competence checked   |
|                |            |  |
| IEC 60079-30-1 | 5.1.4      | Flammability test  |
|                | 5.1.5      | Impact test  |
|                | 5.1.6      | Deformation test   |
|                |            |  |
| IEC 60079-31   | 5.3.1      | Determination of clearance for plain entry hole              |
|                | 6.1.1.3    | Pressure test for "tc" electrical equipment                  |
|                | 6.1.2      | Thermal tests  |



# 13. COMMENTS (Including issues found during assessment)

Ms. Dai Yue from CQM was present during the whole assessment.

Issues were found concerning work instructions, calibration traceability and test record forms. All open issues were resolved to the satisfaction of the assessment team.

# 14. **RECOMMENDATION**

Based on the reassessment and scope extension assessment performed from June 18<sup>th</sup> to 19<sup>th</sup>,2015, the ExTL is recommended for continued acceptance in the IECEx scheme as an IECEx Testing Laboratory (ExTL) according to the scope of the standards listed in this document including the extension of scope to include IEC 60079-29-1 with a limitation to Group II ONLY.

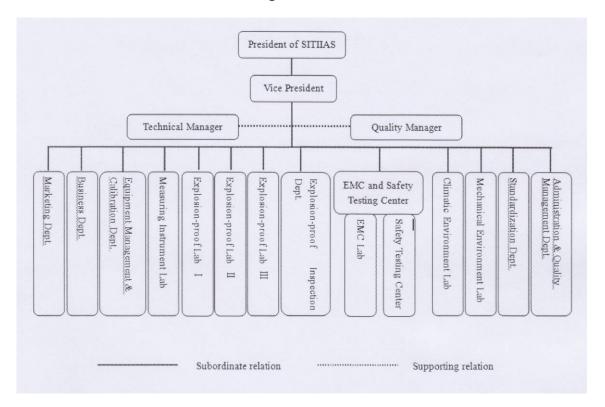
Lead Assessor Heinz Berger Expert Assessor Michel Brenon

Date: June 19<sup>th</sup>, 2015

# List of Annexes:

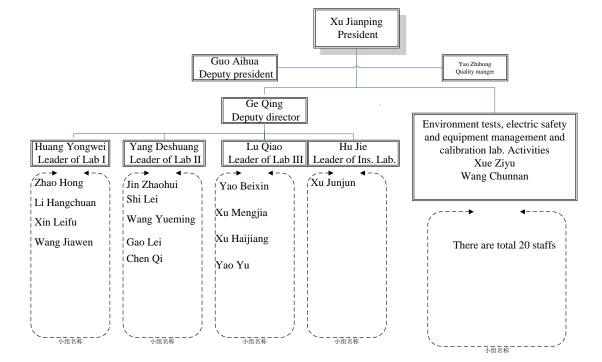
Annex 1a: Overall Organization Chart of SITIIAS / NEPSI Annex 1b: Organization Chart of ExTL Annex 2: Accreditation Certificate for the ExTL from CNAS for ISO/IEC 17025 Annex 3: ISO 9001 Certificate Annex 4: Certificate for ISO/IEC 17020





## ANNEX 1a: Overall organization Chart of SITIIAS/NEPSI





## ANNEX 1b: Organization Chart of the ExTL





## Annex 2: Accreditation Certificate according to ISO/IEC 17025

LABORATORY ACCREDITATION CERTIFICATE

**China National Accreditation Service for Conformity Assessment** 

(Registration No. CNAS L0130)

Shanghai Inspection and Testing Institute of Instruments and Automatic Systems (SITIIAS) No.103, Caobao Road, Shanghai, China

is accredited to ISO/IEC 17025:2005 General Requirements for the Competence of Testing and Calibration Laboratories(CNAS-CL01 Accreditation Criteria for the Competence of Testing and Calibration Laboratories) for the competence of testing and calibration.

The scope of accreditation is detailed in the attached appendices bearing the same registration number as above. The appendices form an integral part of this certificate.

Date of Issue: 2013-04-10 Date of Expiry: 2016-04-09 Date of Initial Accreditation: 2000-12-12 Date of Update: 2013-04-10



Signed on behalf of China National Accreditation Service for Conformity Assessment

China National Accreditation Service for Conformity Assessment (CNAS) is authorized by Certification and Accreditation Administration of the People's Republic of China (CNCA) to operate the national accreditation schemes for conformity assessment. CNAS is the signatory to International Laboratory Accreditation Cooperation Multilateral Recognition Arrangement (ILAC MRA) and Asia Pacific Laboratory Accreditation Cooperation Multilateral Recognition Arrangement (APLAC MRA).

No.CNASAL 2

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### Annex 3: ISO 9001 Certificate



### ANNEX 4: ISO/IEC 17020 Certificate





### **China National Accreditation Service for Conformity Assessment**

## **INSPECTION BODY ACCREDITATION CERTIFICATE**

## (Registration No. CNAS IB0022)

### Shanghai Inspection & Testing Institute of

#### **Instruments and Automatic Systems**

No.103, Caobao Road, Shanghai, China

Is accredited to ISO/IEC 17020:1998 General Criteria for the Operation of Various Types of Bodies Performing Inspection (CNAS-Cl01 Accreditation Criteria for the Competence of Inspection Bodies) as Type A inspection body for the competence to provide inspection services. The scope of accreditation is detailed in the attached appendices bearing the same

registration number as above. The appendices form an integral part of this certificate.

Date of Issue: 2013-01-16 Date of Expiry: 2016-01-15 Date of Initial Accreditation: 2004-08-30 Date of Update: 2013-01-16



Signed on behalf of China National Accreditation Service for Conformity Assessment

China National Accreditation Service for Conformity Assessment (CNAS) is authorized by Certification and Accreditation Administration of the People's Republic of China (CNCA) to operate the national accreditation schemes for conformity assessment. CNAS is the full member of International Laboratory Accreditation Cooperation (ILAC), and the signatory to Asia Pacific Laboratory Accreditation Cooperation Multilateral Recognition Arrangement (APLAC MRA).

No.CNASAIB 2

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