



INTERNATIONAL ELECTROTECHNICAL COMMISSION SCHEME FOR CERTIFICATION TO  
STANDARDS RELATING TO EQUIPMENT FOR USE IN EXPLOSIVE ATMOSPHERES  
(IECEX SCHEME)

## IECEX OPERATIONAL DOCUMENT

### Draft OD 503 Edition 2

**Title: IECEx Scheme for Certification of Personnel Competencies for  
Explosive Atmospheres –**

**ExCB Procedures for issuing and maintaining IECEx Certificates of  
Personnel Competence**

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### IECEX Operational Document

During the 1<sup>st</sup> meeting of the newly formed IECEx Personnel Certification Committee, ExPCC, held in Paris, June 2012, the Committee considered the need for updating of Operational Document OD 503 in light of the Scheme now operating since late 2010.

This draft revision, prepared by ExPCC is submitted for ExMC consideration during the ExMC 2012 Calgary meeting. Changes proposed in this Draft Revision include:

- Clarification of scope of activities covered by CoPC,
- Alignment of Terminology with IECEx 05 and other related ODs
- Reference to OD 019 concerning Scheme Fees
- References to WG12 is replaced with ExPCC,
- Reference to the registering of PCAR on the IECEx On-Line System
- Updating of FlowChart and Procedures to refer to issuing IECEx CoPC via the IECEx On-Line Certificate System
- Additional guidance to ExCBs when conducting the knowledge assessment CI 4.3
- Inclusion of new 4.3.3 "Duration of Skills Test" to provide uniformity in assessment of skills by ExCBs
- Expansion of Assessment Results, CI 4.3.5
- Expansion on resources that may be used during assessments, CI 4.3.6.3

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

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**IECEx Operational Document 503 –**

**IECEx Scheme for Certification of  
Personnel Competence for Explosive Atmospheres –**

**ExCB Procedures for issuing and maintaining IECEx Certificates  
of Personnel Competence**

This Operational Document, OD 503 sets out the requirements for Personnel to be certified to perform activities/functions according to an applicable IECEx Competence

Use of this OD 503 is necessary in order for the IECEx Scheme to adequately assign the relevant Personnel Competence assessed.

**Document History**

<b>Date</b>	<b>Summary</b>
October 2009	Original issue (Edition 1.0)
XXX 2012	Edition 2 issued

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## INTRODUCTION

This document is supplementary to the operational manuals and procedures operated by IECEx Certification Bodies (ExCBs), approved by the IECEx Management Committee to issue IECEx Certificates of Personnel Competence (CoPCs).

The purpose of this Operational Document is to ensure that each ExCB, accepted by the ExMC for the purposes of issuing IECEx CoPCs, processes applications from individuals, or organisations nominating individuals, in a consistent harmonious manner.

This IECEx Operational Document comprises procedures for the issuing and maintenance of IECEx Certificates of Personnel Competence (CoPCs).

The procedures are set out in flowchart and table form identifying:

- Step number showing the link between flowcharts and table
- Description of the activity
- Related documents
- Responsible person or party
- Additional comments and remarks where appropriate

The preparation of this document has been done so with the aim of alignment with various ISO/IEC International Standards and Guides, including but not limited to the following:

ISO/IEC 17024, *Conformity Assessment – General requirements for bodies operating certification of persons*



## ExCB Procedures for issuing and maintaining IECEx Certificates of Personnel Competence

### 1 Scope

This operational document specifies the requirements for the ExCB assessment procedures for the purposes of issuing and maintaining a CoPC for personnel involved in activities such as but not limited to:

- application of basic principles of protection in explosive atmospheres
- classification of hazardous areas
- installation of explosion-protected equipment and wiring systems
- maintenance of equipment in explosive atmospheres
- overhaul and repair of explosion-protected equipment
- testing electrical installations in or associated with explosive atmospheres
- performing visual & close inspection of electrical installations in or associated with explosive atmospheres
- performing detailed inspection of electrical installations in or associated with explosive atmospheres
- designing electrical installations in or associated with explosive atmospheres
- performing audit inspection of electrical installations in or associated with explosive atmospheres

This Operational Document must be read in conjunction with the Basic Rules of the IECEx System, as given in Publication IECEx 01 and the Rules of Procedure of the IECEx Scheme for Certification of Personnel Competence for Explosive Atmospheres, as given in Publication IECEx 05.

Certification according to the procedures of this Operational Document provides an attestation of the competence of a person to one or more Units of Competence. It does not represent an authorization to perform specific tasks since this remains the responsibility of the employer, and the certified employee may require additional specialized knowledge of parameters such as equipment, procedures, materials and products of the employer.

Where required by regulatory requirements and codes, the authorization to operate is usually given in writing by employer in accordance with quality procedure.

### 2 Normative References

The following publications contain provisions, which, through reference in this text, constitute provisions of this Operational Document. At the time of publication, the editions indicated were valid. The Ex Management Committee shall decide the timetable for the introduction of revised editions of the publications.

ISO/IEC 17024:2003, *Conformity Assessment – General requirements for bodies operating certification of persons*

IECEx 05, *IECEx Scheme for Certification of Personnel Competence for Explosive Atmospheres – Rules of Procedure*

IECEx OD 502, *Application for an IECEx Certificate of Personnel Competence (CoPC), documentation and information requirements*

IECEx OD 504, *Specification for Units of Competence Assessment Outcomes.*

### **3 Principles of the IECEx Certification of Personnel Competence Scheme**

#### **3.1 Operational Document application**

This Operational Document is to be applied by ExCBs when processing new applications for the issue of an IECEx CoPC and undertaking a review for maintaining an existing IECEx CoPC.

These steps follow the principles outlined in ISO/IEC 17024, *Conformity Assessment – General requirements for bodies operating certification of persons*, in addition to the requirements as laid down in the IECEx Scheme Rules of Procedure, IECEx 05.

#### **3.2 Assessment process**

In the assessment of an applicant for a Certificate of Personnel Competence both Figure 1 – The pathway to obtaining an IECEx CoPC, and Table 1 – Procedures for the issuing of an IECEx CoPC shall be applied.

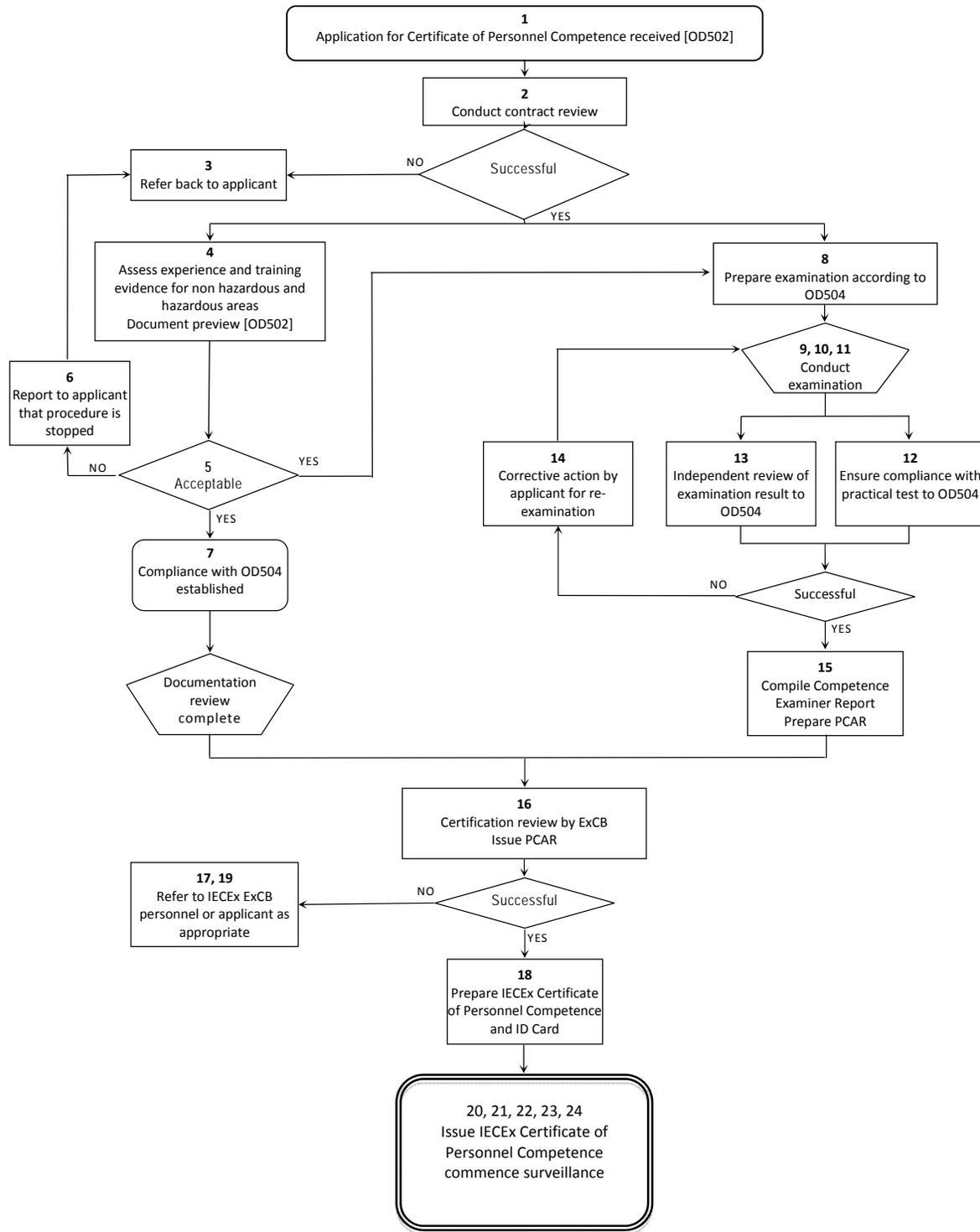


Figure 1 – The pathway to obtaining an IECEx CoPC

Table 1 – Procedures for the issuing of an IECEx CoPC

Step	Procedures for the issuing of an IECEx Certificate of Personnel Competence Description of activity	Related Documents	By whom	Notes/Comments
<i>INITIAL ASSESSMENT</i>				
1.	Application in accordance with OD 502 submitted by an individual to an ExCB that has been accepted by the IECEx Management Committee under the IECEx Certification of Personnel Competence Scheme.	IECEX 05	The individual applicant.	In the application for an IECEx CoPC the applicant will provide the initial evidence of compliance with the requirements of this IECEx Scheme and relevant Operational Documents.
2.	Contract review to be conducted by the ExCB receiving the application and shall include: <ul style="list-style-type: none"> <li>• A review to ensure that the application is within the scope of acceptance of the ExCB</li> <li>• Confirming receipt of the applicants experience log</li> <li>• Confirming receipt evidence of applicants training record and qualifications</li> <li>• Determining whether a surcharge applies for applicant from non IECEx member countries refer to OD019</li> <li>• Estimation of time and costs to complete project</li> <li>• Establishing if there are any special requirements, e.g. travel, translation of documentation etc.</li> <li>• Agreement on method and system of payment by applicant, in accordance with ExCB's own policy and quality system.</li> </ul>	ExCBs own Certification procedures as included in their Quality System and ISO/IEC 17024	ExCB	The results of the contract review shall be documented and recorded. Both the experience/training and examination elements are compulsory for a complete assessment.
3.	ExCB shall communicate in writing to the applicant whether the application is unsuccessful and the applicant is free to amend the application. ExCB shall only proceed where the contract review has been successfully completed.		ExCB	
4.	The ExCB receiving the application shall conduct an evaluation of the pre-requisite requirements, for the competence being assessed, as detailed in OD 502, Application for a CoPC. The ExCB shall ensure that evidence of the pre-requisites (e.g. qualifications/training/experience etc.) is available and that all work experience to be considered is verified by qualified individuals.	OD 504	ExCB that received the application	The assessment is conducted by the ExCB. The ExCB shall have procedures covering new applications & extension of scope. Where the pre-requisite evidence is provided by the applicant it is to be validated by a third party.
5.	Given that the evaluation of the documentation is satisfactory then the individual applicant is approved for the Ex assessment of competence.		ExCB	Any discrepancies or shortcomings in the documentation must be resolved before proceeding.
6.	Incomplete or lack of documentation shall result in the applicant being notified in writing that the assessment cannot proceed.		ExCB and Applicant	



Step	Procedures for the issuing of an IECEx Certificate of Personnel Competence Description of activity	Related Documents	By whom	Notes/Comments
7.	Where the ExCB has conducted a competence assessment of a person prior to an application being lodged, the ExCB may use all or part of the results from that assessment provided this information is no more than 3 years old and only if it is shown that the assessment was carried out in accordance with the requirements of this Scheme,	OD 504	ExCB	Where results from a scheme operated by the ExCB other than the IECEx CoPC are to be used then the ExCB must have procedures in place to verify equivalence which are then verified by the IECEx Assessors appointed by the ExMC.
8.	The ExCB shall use the appropriate assessment methods suitable for the competence sought as detailed in OD 504 Competence Outcomes. This may include written examinations, witnessing practical skills, oral examination etc. under controlled conditions.		ExCB and Applicant	
9.	Examination content shall be as given in OD 504 Competence Outcomes. Where required by Clause 4 the ExCB shall have procedures to ensure that choice of examination questions and/or practical exercise is made independently and impartially. The requirements of ISO/IEC 17024 must be followed by the ExCB, particularly with variation of multiple choice questions etc.		ExCB	ExPCC is developing a database of questions and practical exercises for each module of competence which are to contain both mandatory questions and a selection of questions which may be used. It is not expected that the ExCB will use the same set examination make up on a regular basis but vary them according to need.
10.	The assessment content must be selected and conducted independent of any training or training provider.		ExCB	
11.	The ExCB shall have procedures to confirm the identity of the candidate to ensure that an individual receiving a CoPC can be shown to be the same person who was assessed for that competence unit.		ExCB	
12.	The ExCB shall observe any criteria given in OD 504, Competence Outcomes against which to assess if competence has been achieved.	Industry standard/ professional guidance	ExCB	
13.	The ExCB shall arrange for an independent review of the completed assessment/s. This review shall be conducted by a qualified person not involved in the original assessment.		ExCB	
14.	Where the independent review raises questions that need to be resolved, these shall be referred to the original assessor for clarification, correction or further action.		ExCB	
15.	The results of the assessment shall be recorded in the PCAR. The PCAR is then prepared.	OD 011-5	ExCB	Contact the IECEx Secretariat for any guidance.

Step	Procedures for the issuing of an IECEX Certificate of Personnel Competence Description of activity	Related Documents	By whom	Notes/Comments
16.	Independent Review of PCAR by ExCB and issued in accordance with IECEX 05 and registered on the IECEX On-Line Certificate system. Refer to OD 011-5			
17.	Where independent review reveals discrepancies, the ExCB management shall review and determine the course of action			
18.	Based on a successful PCAR the Certificate/ID Card is then prepared and issued in accordance with IECEX 05. IECEX CoPC is issued via the IECEX On-Line Certificate System refer to OD 011-5 for guidance.	OD 011-5	ExCB	ID Card is issued by the IECEX Secretary following advice from the ExCB
19.	The ExCB shall have procedures covering complaints and appeals, and also withdrawal, cancellation and suspension of a certificate. Where such complaints and appeals cannot be resolved between the applicant and the ExCB either party has the option to refer the matter to the ExMC Board of Appeal, according to IECEX 01	IECEX 01 and IECEX 05	ExCB	
20.	Certificate is issued via the IECEX "on-Line" registration system by the ExCB changing the Certificate Status from "DRAFT" to "CURRENT" and shall inform the applicant accordingly.  The ExCB issues the ID Card as provided by the IECEX Secretariat.  The ExCB shall retain records of assessments, recommendations and certification decisions for individuals for at least 3 years from the date of the certificate no longer being valid.	OD 011-5	ExCB	
21.	The ExCB shall also periodically review assessment content to ensure consistency and understanding of tasks and questions set. Where appropriate the ExCB shall address any known issues that arise (i.e. rewriting questions that can be misconstrued) and where appropriate provide feedback to the Scheme.		ExCB	
<b>SURVEILLANCE</b>				
22.	The ExCB shall carry out periodic surveillance according to IECEX 05 of individuals to ensure that certification remains valid & that those individuals continue to work within the scope of their certified competence.		ExCB	
23.	The ExCB shall take into account any feedback from the employer or other parties, make appropriate investigations, and if necessary take steps to correct, withdraw or cancel certification.		ExCB	
24.	The ExCB shall have procedures for use and misuse of certificates.		ExCB	Notify IECEX Secretariat

## 4 Assessment

### 4.1 General

#### 4.1.1 Attributing competence

Competence shall be attributed based on evidence demonstrating that the person, so deemed competent, is able to undertake the responsibilities for all safety measures, care of plant and equipment, and care of the environment, directly related to the work function for which such competence are required.



NOTE Sufficient sources of evidence of competence will be required where the consequences of unjustifiably or mistakenly deeming a person competent carries a risk of injury to persons, or damage to property and/or the Environment.

#### **4.1.2 Sufficiency of evidence**

In all instances competence shall be attributed on evidence sufficient to show that a person

- a) has the necessary skills required for the scope of work;
- b) can act competently across the specified range of activities; and
- c) has the knowledge and understanding underpinning competence.

#### **4.1.3 Currency of evidence**

Evidence shall be appropriate and recent being suitable for making decisions about what a person knows and can do now and in the immediate future.

NOTE Attributing competence at a point in time does not mean that competence exists for all time; competence must be maintained.

#### **4.1.4 Authenticity**

Evidence shall be capable of being validated as relating to the person being assessed, and no one else.

### **4.2 Sources of evidence relating to pre-requisites**

#### **4.2.1 General**

Competence shall be attributed based on evidence of essential knowledge underpinning performance and from evidence gathered across the whole range of performance activities relevant to the Unit of Competence that is to be attributed.

#### **4.2.2 Evidence of essential knowledge**

##### **4.2.2.1 Assessment methods**

Structured assessment methods, such as written, practical and oral examinations/technical interviews shall be used to gather evidence that a person has the knowledge necessary to support competent performance.

##### **4.2.2.2 Assessment criteria**

Assessment shall be based on the extent of essential knowledge specified for each Unit of Competence as detailed in OD 504, *Specifications for Units of Competence Assessments Outcomes*.

#### **4.2.3 Evidence of competent performance**

Evidence of competent performance shall be gathered by one or more of the methods described in Clauses 4.2.3.1 to 4.2.3.3. The criterion against which the work performance shall be assessed is given in OD 504, *Specifications for Units of Competence Assessments Outcomes*.

##### **4.2.3.1 Gathering evidence of performance in a simulated work environment**

In this method the simulated work environment shall include equipment relevant to the competence to be assessed and arrangement in a manner similar to a real work place. Assessment activities shall be as close as practicable to real work situations and include real work decisions by the person being assessed.

##### **4.2.3.2 Gathering evidence of performance directly in the workplace**

In this method a qualified examiner shall gather the evidence through direct observation of relevant work activities on multiple occasions and situations.

NOTE Direct assessment of work activities may not be acceptable in some work places as it is disruptive to productivity and may require further safety measures.

### 4.2.3.3 Gathering evidence of performance, from indicators in relevant work experience

In this method evidence shall be gathered through a daily or weekly log of work experience indicators, relevant to the Unit(s) of Competence being assessed; this shall be verified by a qualified responsible person. Such evidence shall be used to form a profile of competence development showing sufficient exposure to work activities and indicating when a final decision about competence can be made.

NOTE Examiners will need to analyse log entries to evaluate the evidence when making assessment decisions. Computerized log systems provide automated analysis of entries that assists examiners in making consistent decisions. In addition computerized log systems can provide progress reports that assist in managing the work experience to which the person seeking competence should be exposed.

## 4.3 Assessment processes

### 4.3.1 Knowledge assessment instruments

#### 4.3.1.1 IECEX Question Bank

Knowledge examination questions shall be selected from the IECEX Certification of Personnel Competence Question Bank relevant to the Unit(s) of Competence being assessed.

#### 4.3.1.2 Alternative to the IECEX Question Bank

Where the IECEX Question Bank does not cover the specific Unit(s) under assessment, the requirements of this Clause shall apply.

Knowledge tests shall be made up of items that sample all the essential knowledge specified for each Unit of Competence OD 504, *Specification for Units of Competence Assessment Outcomes*.

#### 4.3.1.3 Items in a knowledge test.

The following provides a guide to the minimum number and types of items in a knowledge test for each Unit of Competence. Actual number of questions may vary in case where limitations of competence apply.

**{Secretariat Note: ExPCC is currently reviewing the following table for a submission to ExMC} Details of Number of Questions is to be Completed – Any Contributions from WG Members would be appreciated**

Clause	Description	Selected Response A	Selected Response B	Constructed Response C	Total Number of Items
5.1	Explosive atmospheres and explosion-protection principles				
5.2	Explosion-protected equipment – Ex certification schemes				
5.3	Explosion-protected equipment – Principles				
5.4	Explosion-protection visual checks				
5.5	Explosive atmospheres classification techniques				
5.6	Hazardous area classification work performance				
5.7	Flameproof (Ex 'd') explosion-protection technique				
5.8	Increased safety (Ex 'e') explosion-protection technique				
5.9	Type of protection 'n' (Ex 'n')				
5.10	Encapsulation (Ex 'm') explosion-protection technique				
5.11	Oil immersion (Ex 'o') explosion-protection technique				
5.12	Powder filled (Ex 'q') explosion-protection technique				
5.13	Intrinsic safety (Ex 'i') explosion-protection technique				



5.14	Pressurization (Ex 'p') explosion-protection technique					
5.15	Dust protection by enclosures (Ex 't') explosion-protection technique					
5.16	Intrinsic safety (Ex 'iD') explosion-protection technique					
5.17	Pressurization (Ex 'pD') explosion-protection technique					
5.18	Encapsulation (Ex 'mD') explosion-protection technique					
5.19	Common characteristics of explosion-protection techniques					
5.20	Explosive atmospheres installation requirements	5	3	2		
5.21	Explosive atmospheres cable termination techniques	5	3	2		
5.22	Hazardous area installation work performance	5	3	2		
5.23	Hazardous area management work performance					
5.24	Hazardous area operations reporting work performance					
5.25	Explosive atmospheres maintenance requirements					
5.26	Explosive atmospheres management					
5.27	Hazardous area maintenance work performance					
5.28	Explosion-protected equipment overhaul and repair – General requirements	12	2	2	16	
5.29	Explosion-protected equipment overhaul and repair specific to each technique	3 + 3x	1x	1x		
5.30	Explosion-protected equipment overhaul and repair work performance – operative					
5.31	Explosion-protected equipment overhaul and repair work performance – Responsible Person					
5.32	Explosive atmospheres installation testing					
5.33	Hazardous area installation testing work performance					
5.34	Explosive atmospheres visual & close inspection requirements	5	2	1		
5.35	Hazardous area visual & close inspection work performance	5	2	1		
5.36	Explosive atmospheres detailed inspection techniques	8	2	1		
5.37	Hazardous area detail inspection work performance	8	2	1		
5.38	Explosive atmospheres installation planning					
5.39	Common classified explosive atmospheres					
5.40	Explosion-protected electrical systems design					
5.41	Hazardous area installation design work performance					
5.42	Explosion-protected electrical system design work performance					
5.43	Hazardous area auditing processes	12	4	3		
5.44	Hazardous area audit inspection work performance	12	4	3		

#### 4.3.2 Duration of knowledge tests

The duration of a knowledge test shall be based on the following:

Selected response items:

- Selected Response e.g. Multiple choice 2 minutes per item. Multiple choice questions shall consist of 1 correct answer and 3 distractors.

Constructed response items:

- Short answer; 3 minutes per item
- Extended short answer; 5 minutes per item
- Calculations; 3 minutes per item

There shall be a reading time of 10 minutes for the applicant prior to the commencement of each test.

It is intended that the ExCB will conduct a written examination, however this does not preclude the option of conducting the examination orally and fully documenting the results according to ISO/IEC 17024. For oral examination both the examinee and examiner shall be in the same room

#### 4.3.3 Duration of skills test

The duration of the skill tests will depend greatly on the unit of competence requested and the limitations associated with that unit e.g. protection concepts equipment types voltages etc. However the practical skill tests shall include all relevant requirements for the units and limitations being assessed..

The table below gives a suggested minimum time allocated to each unit where a practical element applies and there are no scope limitations.

Units of Competence	Hours
Unit Ex 001 – Apply basic principles of protection in explosive atmospheres	N/A
Unit Ex 002 – Perform Classification of Hazardous Areas	4
Unit Ex 003 – Install explosion-protected equipment and wiring systems	4
Unit Ex 004 – Maintain equipment in explosive atmospheres	4
Unit Ex 005 – Overhaul and repair of explosion-protected equipment	4
Unit Ex 006 – Test electrical installations in or associated with explosive atmospheres	4
Unit Ex 007 – Perform Visual & Close Inspection of electrical installations in or associated with explosive atmospheres	3
Unit Ex 008 – Perform Detailed Inspection of electrical installations in or associated with explosive atmospheres	4
Unit Ex 009 – Design electrical installations in or associated with explosive atmospheres	4
Unit Ex 010 – Perform audit inspection of electrical installations in or associated with explosive atmospheres	4

#### 4.3.4 Performance assessment instruments

Practical examinations to assess skills shall be made up of sufficient items to verify competence for each protection concept, product type and voltages as listed by the applicant and the Critical Aspects of Evidence as they align with the performance criteria specified for each Unit of Competence in OD 504, *Specification for Units of Competence Assessment Outcomes*.

The minimum number and types of items in a practical examination will depend on the actions and skills to be demonstrated.



#### **4.3.5 Assessment results**

In deeming a candidate competent an examiner will consider the following results as a minimum requirement:

- Knowledge assessment:

The knowledge assessment will consist of three papers

- Paper A will contain no less than the number of selected response questions as specified in the table above. All questions on Paper A shall be designated absolute and shall be answered correctly.
- All items in a knowledge examination designated as absolute shall be answered correctly.
- Paper B will contain no less than the number of selected response questions as specified in the table above and at least 80 % of these questions shall be answered correctly.
- Paper C will contain no less than the number of constructed response questions including calculation questions where relevant as specified in the table above and at least 80 % of these questions shall be answered correctly.

- Practical examination: All items shall be correctly demonstrated.

#### **4.3.6 Conducting and managing assessment**

##### **4.3.6.1 Location and supervision**

All examinations shall be conducted in an appropriate facility.

The knowledge test shall be supervised by an examiner or invigilator under the ExCB's responsibility.

Practical examinations shall be supervised by an examiner who may also request assistance by a person competent in the unit for which the candidate is being assessed to the satisfaction of the ExCB.

##### **4.3.6.2 Candidate identification and conduct**

Before commencement an assessment, the candidate shall present to the examiner or invigilator valid proof of identification.

A candidate who, during the course of an examination perpetrates, or is an accessory to, fraudulent conduct shall be excluded from all further examinations for a period of one year.

##### **4.3.6.3 Resources**

The ExCB is to ensure that all resources needed to conduct a fair examination are available to each candidate.

During an examination each candidate may use their own copies of IEC, Regional and National Standards, Codes of Practice, Technical Reports relevant to the unit for which they are being assessed. Other material may be used during the assessment and is used entirely at the responsibility of the applicant. The use of any form of electronic documentation such as with a computer, PDA, telephone etc is not permitted.

##### **4.3.6.4 Setting and evaluating assessment instruments**

Assessment instrument shall be set independently. The examiner shall evaluate the assessment instrument before it is used to ensure that it meets the requirements of Clauses 4.3.1 and 4.3.4 relevant to the unit for which the candidate is being assessed.

**4.3.6.5 Assessment outcome**

The examiner shall make the judgement that a candidate has clearly demonstrated competence based on the minimum requirement of both the knowledge and practical assessments specified by Clause 4.3.5.

**4.3.6.6 Reporting assessment results**

An unsuccessful candidate shall be informed of the criteria in which they failed to demonstrate competence so that they may prepare for a subsequent assessment they may wish to take.

**4.4 Qualification of examiners**

- Tertiary qualification or equivalent and encompassing technical evaluation, or
- Extensive experience in compliance assessment, and
- Essential knowledge and understanding of the application specified in the Units of Competence for which the examiner is designated.